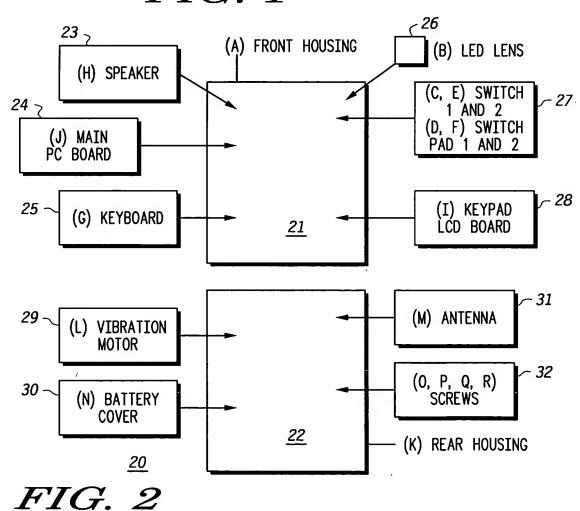
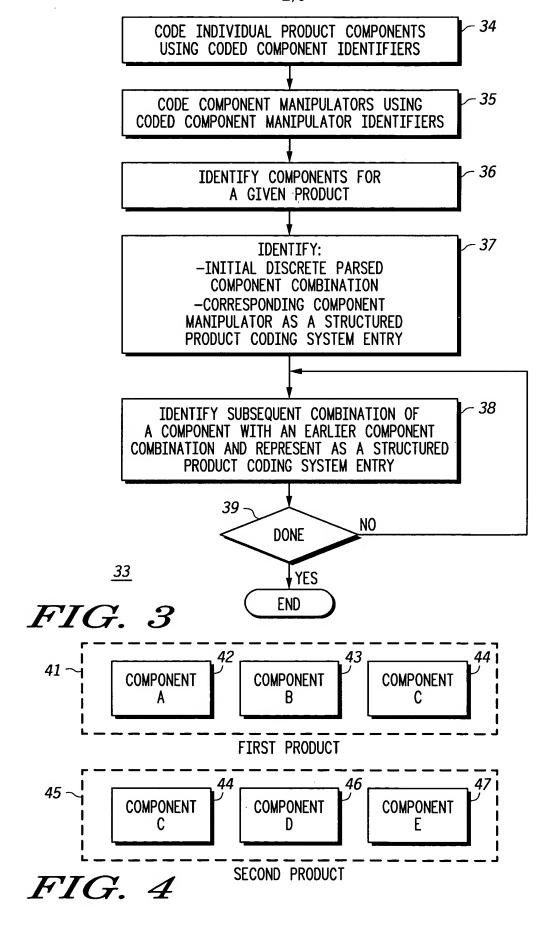


FIG. 1





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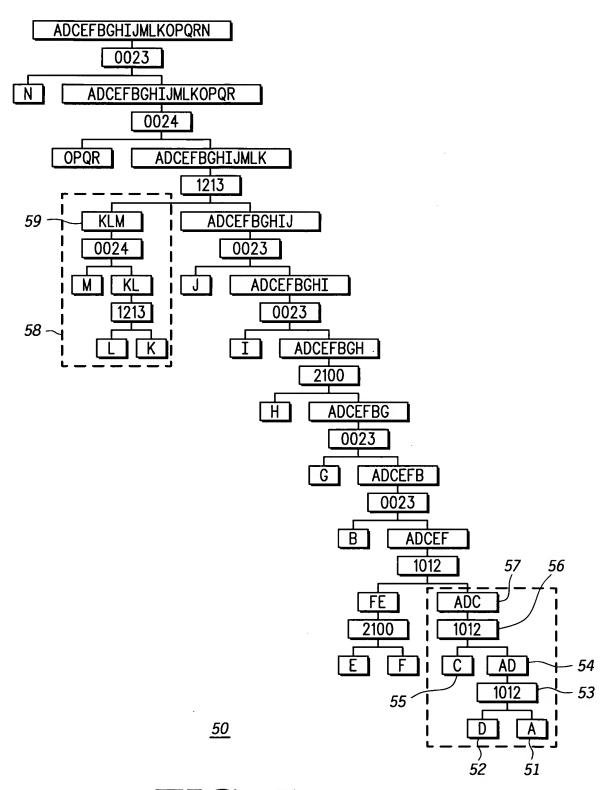
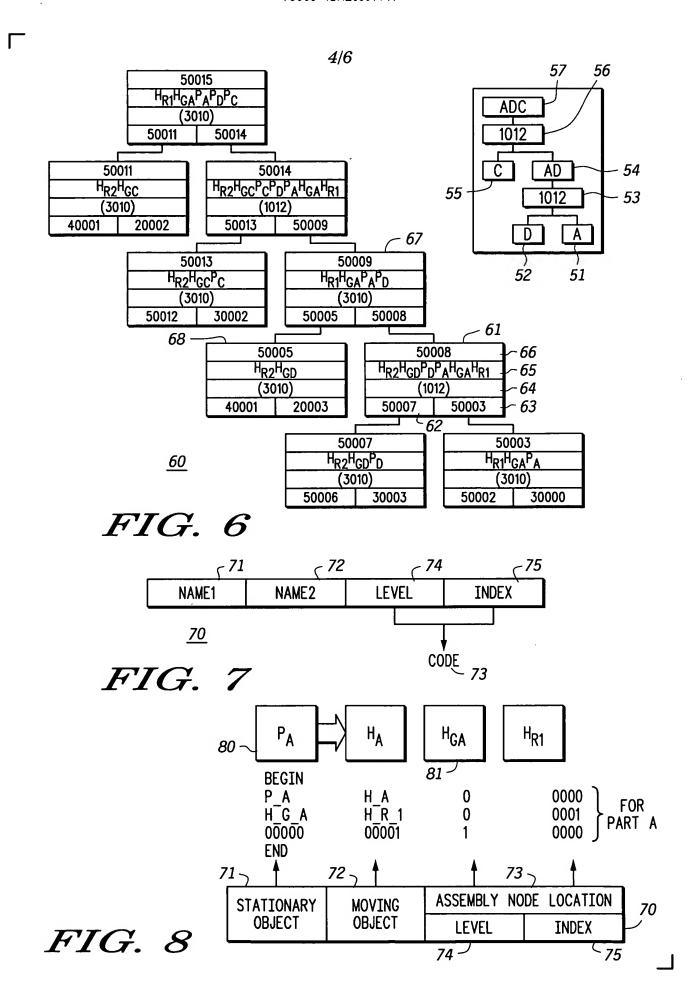


FIG. 5



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				, , ,			(34	()	06)	()
JAM	STATIONAL	ARY_PART	MOVING_PART	, PART	NEW	PART	SACS	SACS	ASSEM.	ASSEMBLY (ntcaccetuply)
LI WELL	TYPE	INDEX	TYPE	INDEX	TYPE	INDEX		OPERATION	E	(UISASSEMBLI) COST
AGAINST_FIT	NA	NA	NA	NA	0000	0000	0023	NA	NA	A/D0023
SCREW_FIT	¥	NA	NA	NA	0000	1000	0023	NA	NA	A/D0023
SIMPLE PART MATING OPERATIONS	NA	NA	NA	N	0000		:	NA	NA	A/0
SPH_AGAINST	NA	NA	N	NA	0000	0018	2300	NA	NA	A/02300
0 d	NA	NA	NA	W	1000	0000	NA	NA	NA	•••
P_1	¥	NA	W	W	1000	1000	NA	NA	NA	**
N.	NA	NA	N	NA	1000	N	NA	NA	NA	•
:	W	NA	¥	W	**	:	:	NA	NA	•
0 5 H	NA	NA	NA	NA I	0002	0000	3011	NA	NA	A/D3011
N 5 H	NA	NA	NA	NA .	0002	N	:	NA	NA	A/0
0 H	NA	NA	NA	NA	0003	0000	3010	NA	NA	A/D3010
Ν̈́H	NA	NA	NA	NA	0003	N	:	NA	NA	A/D
H_R_0	NA	NA	NA	NA .	0004	0000	3010	NA	NA	A/D3010
HRN	NA	NA	NA	NA	0004	N		NA	NA	A/0
•••	NA	NA	NA	NA	•••	:		NA	NA	A/D
P_0_H_0	0001	0000	0003	0000 -	2000	0000	3010	+	0	A3010
0 ี 5 H เ	0007	0000	0004	0000	9000	0001	3011	+	0	A3011
H_0.P_0.H_G_0.H_R_0	0005	0000	0002	1000	0002	0005	3011	+	1	A3011
H 0/P 0.H G 0.H R 0	0003	0000	0005	0002	0005	0003	3010	1	2	D3010
ADDITIONAL MODULES	:	:	:		2000	:	:	:	:	A/0

FIG. 9

100	102	101	103	
BEGIN P_A H_G_A 00 END	H_/ H_I 01	A / / R_1	0 0 1	0 1 0
BEGIN P_B H_G_B 00 END	H_E H_I 01	3 R_2	0 0 1	0 1 0
BEGIN P_C H_G-C 00 END	H_(H_I 01	C R_2	0 0 1	0 1 0
BEGIN P_D H_G_D 00 END	H_[H_F 01) R_2	0 0 1	0 1 0
BEGIN H_S_OI P_P END	PQR H_F 00	R_2	0	0
BEGIN H_S_OI P_Q END	PQR H_I 00	R_2	0	0
BEGIN H_S_OI P_R END	PQR H_I 00	R_2	0	0

STRUCTURED PRODUCT CODING SYSTEM	
(111	l
AUTOMATICALLY DETERMINE PREDICTED MANUFACTURING COST	
L)
AUTOMATICALLY DETERMINE PREDICTED DE-FABRICATION COST	•
	}
DETERMINE	
A DE-FABRICATION PROCESS	
	ļ
FACILITATE COMPONENT INVENTORY CONTROL	

FIG. 11

FIG. 10